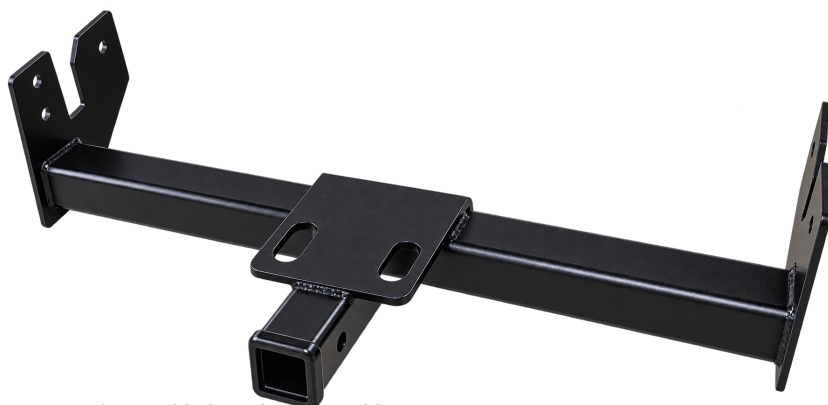




# CHEVY / GMC EXPRESS & SAVANA

## 2003-NEWER | 2" FRONT RECEIVER HITCH

### INSTALLATION INSTRUCTIONS



One-piece welded receiver assembly

#### INCLUDED HARDWARE

- (1) Front receiver hitch assembly
- (2) Inner frame plates
- (2) 1" x 3" frame spacers
- (6) 1/2" x 4-1/2" bolts
- (12) 1/2" flat washers
- (6) 1/2" poly locknuts

### INSTALLATION

#### 1 Remove Lower Air Dam

Remove the lower plastic clips/air dam on the underside of the bumper.

#### 2 Install Frame Spacers

Install the 1" x 3" spacers into the rear pocket of the frame. Clean the frame hole if necessary; tap the spacer using a soft-face hammer or wood to avoid damage.



#### 3 Mount Receiver Hitch

Hold receiver in place. Insert (6) 1/2" x 4-1/2" bolts with flat washers. Attach inner frame plates with flat washers and locknuts. On 1500 models, the forward holes may need to be marked and drilled with a 1/2" drill bit.



Receiver/frame mounting detail



Inner frame plate and fasteners

#### 4 Tighten Frame Bolts

Tighten all six 1/2" x 4-1/2" frame bolts to 75 ft-lb.

#### 5

Hold the air dam in position; mark and cut clearance around the 2" receiver.

#### 6 Reinstall Air Dam

Reinstall the air dam using the factory clips.